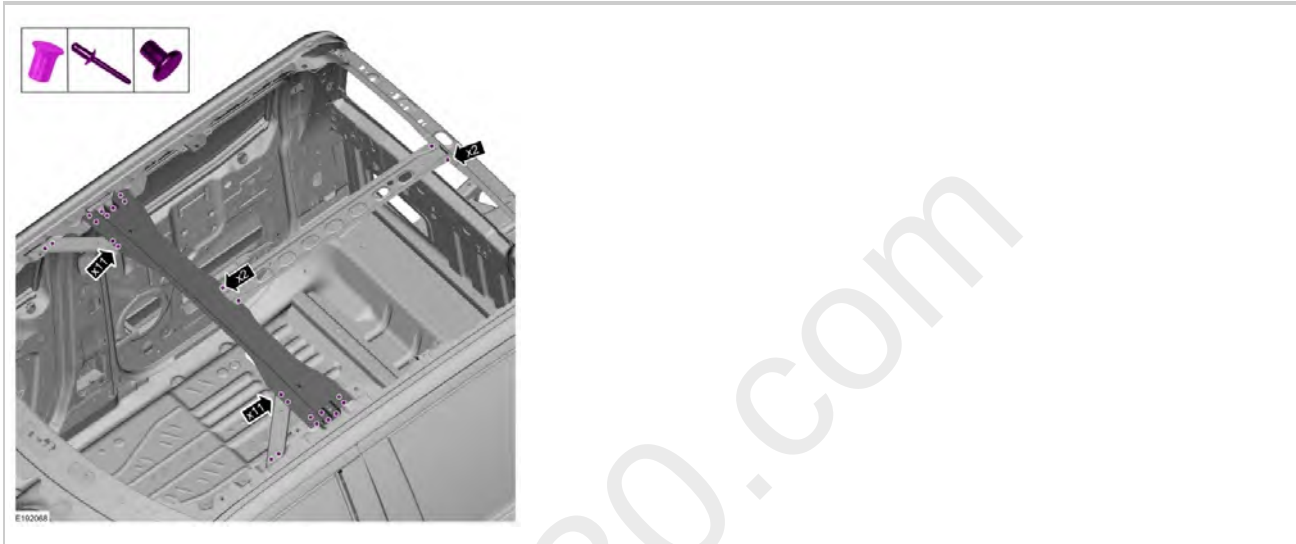


 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.

 **NOTE:** Solid rivets or blind fasteners may be used in place of SPR fasteners after enlarging the existing hole to 6.5 mm.

Install fasteners. Refer to: Joining Techniques . Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Blind Rivet Gun



4.

Install the roof outer panel. Refer to: Roof Panel - SuperCrew .

REMOVAL AND INSTALLATION > ROOF SIDE RAIL - REGULAR CAB

Special Tool(s) / General Equipment

6.5 mm Drill Bit

Polydrive Bit Socket

Self-Piercing Rivet (SPR) Remover/Installer

Belt Sander

Blind Rivet Gun

Locking Pliers

Materials

Name	Specification
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